

Advantage of MOS Software

Thai Robotics And Automation is the company who develop advance automation system. During 17 years history we supply our machine to many industries. MOS (Machine operation System) is the software for machine management; it is one of our proud product. it can fit to many cyclic scheduling process such as Plating process. We installed our software more than 50 license to plating machine. The advantages of our software are;

1. It can run two algorithm (Fix time way or Random system).
Customer can select Fix time Way for mass production. And can select Random system for small lot Varity product. So it suitable for Plating service industry and also for in house plating machine.
2. Full automation system.
We can develop the system in full automation. The machine can do Automatic rectifier control, Amp/Hour count and reduce current due to preset Amp/Hour, Automatic dosing, Automatic Load/Unload, Custom process time and sequence, Production report, Chemical usage report And more.
3. Random system uses the “knowledge base and Time Priority algorithm” to find the base scheduling for each Transporter.
4. Custom design.
We design the MOS software follow customer requirement. And we also can modify old machine to use our software.
5. All interface can use for loading product. Barcode, RFID and Direct key in.

SAMPLE SCREEN

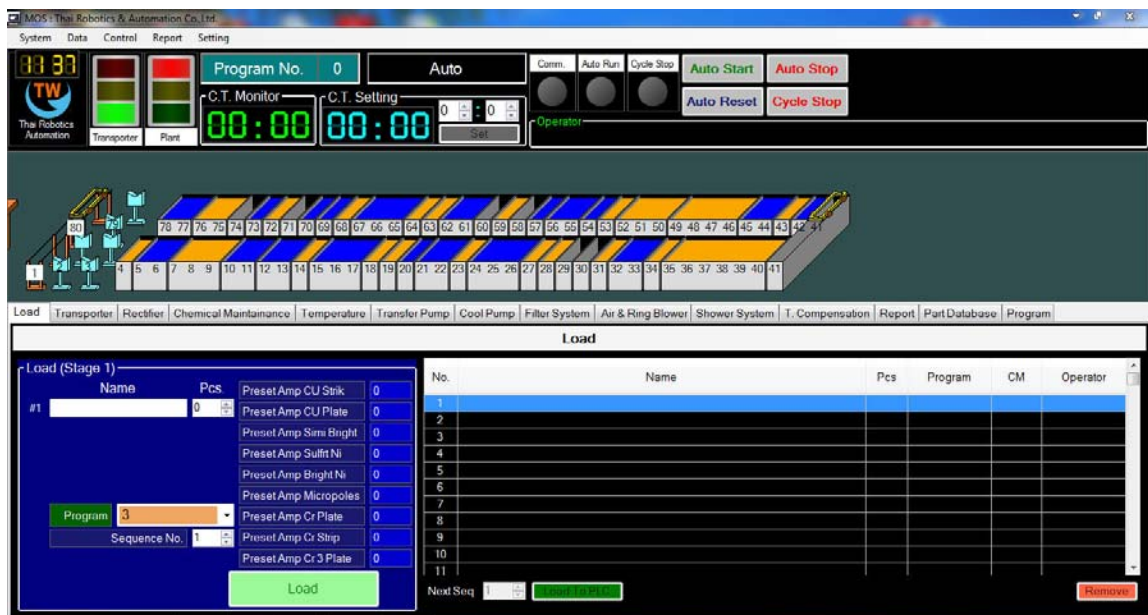


Fig.1 Loading Screen

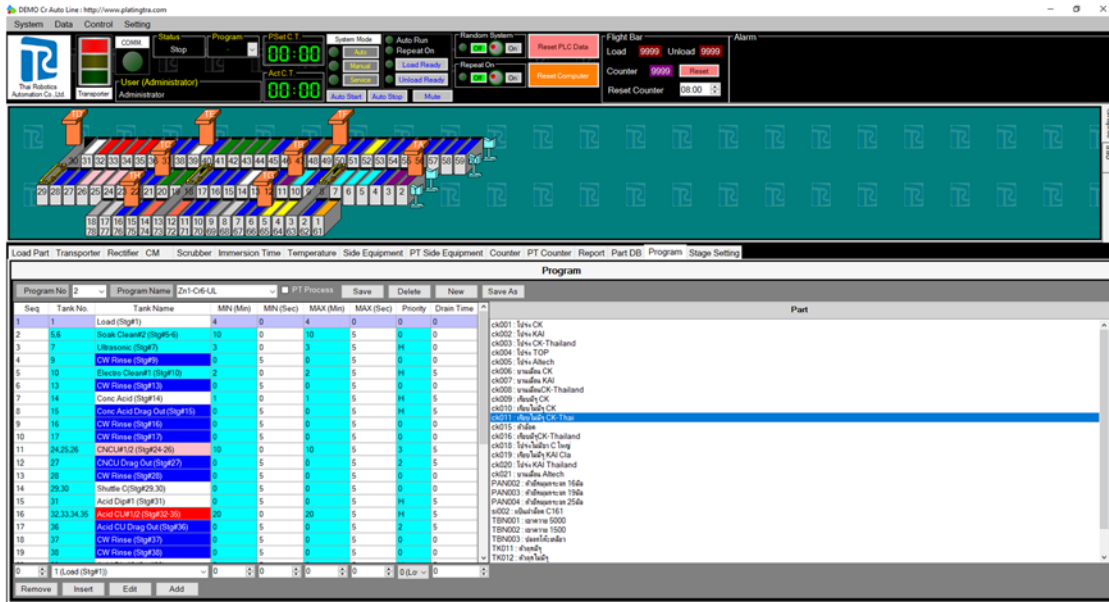


Fig.2 Process setup screen

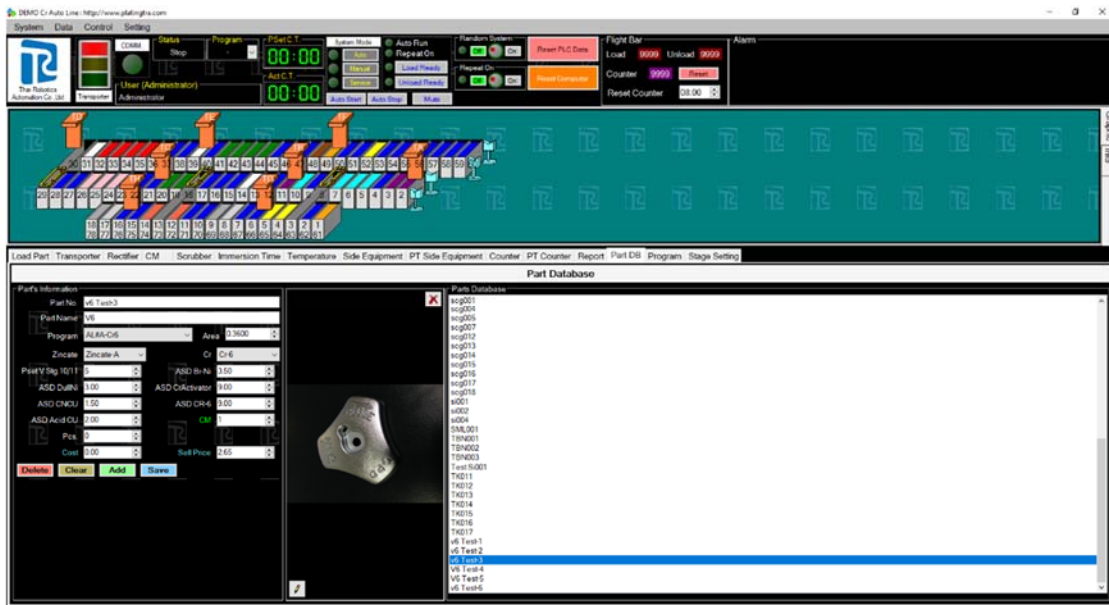


Fig.3 Parts Data Base

Report																
Date	Start Time	Finish Time	Part No.	Part Name	PO No.	FB No.	No. of Pcs	Program No.	Total Area	Act. Temp. Soak Clean#1 Stp 2.3	Act. Temp. Soak Clean#2 Stp 5.6	Act. Temp. Ultrasonic Stp 7	Act. Temp. Electro Clean#1 Stp 10	Act. Temp. Electro Clean#2 Stp 11	Act. Temp. DuffN#1 Stp 19	Act. Temp. DuffN#2 Stp 20
01/09/2016	06:50	10:44	ek015	#Insa	jo-99	1	1006	2.2h1-G64-L	222	0	49	49	41	0	0	0
01/09/2016	08:20	11:00	ek015	#Insa	jo-99	2	1006	2.2h1-G64-L	222	0	49	49	40	0	0	0
01/09/2016	09:44	11:18	ek014	#Insa	jo-99	3	1245	4.2h1-C6	276	0	49	49	40	0	0	0
01/09/2016	09:52	11:29	ek014	#Insa	jo-99	4	1245	4.2h1-C6	276	0	49	49	40	0	0	0
01/09/2016	10:16	11:54	ek001	Sox-OK	jo-99	5	440	2.2h1-G64-L	352	0	48	48	40	0	0	0
01/09/2016	10:36	12:13	ek001	Sox-OK	jo-99	6	440	2.2h1-G64-L	352	0	48	48	40	0	0	0
01/09/2016	10:53	12:32	ek001	Sox-OK	jo-99	7	440	2.2h1-G64-L	352	0	48	48	40	0	0	0
01/09/2016	11:10	12:30	ek012	#Insa	jo-99	8	1006	2.2h1-G64-L	218	0	47	47	39	0	0	0
01/09/2016	11:54	13:31	ek015	#Insa	jo-99	9	1006	2.2h1-G64-L	222	0	47	47	39	0	0	0
01/09/2016	12:38	14:16	ek015	#Insa	jo-99	10	1006	2.2h1-G64-L	222	0	47	47	39	0	0	0
01/09/2016	12:57	14:38	ek001	Sox-OK	jo-99	11	440	2.2h1-G64-L	352	0	47	47	39	0	0	0
01/09/2016	13:09	14:47	ek001	Sox-OK	jo-99	12	440	2.2h1-G64-L	352	0	46	47	39	0	0	0
01/09/2016	13:30	15:07	ek014	#Insa	jo-99	13	1245	4.2h1-C6	276	0	46	47	38	0	0	0
01/09/2016	13:43	15:24	ek001	Sox	jo-99	14	440	2.2h1-G64-L	352	0	45	47	38	0	0	0
01/09/2016	13:53	15:35	ek001	Sox	jo-99	15	72	2.2h1-G64-L	39	0	45	45	38	0	0	0
01/09/2016	14:39	16:15	ek015	#Insa	jo-99	17	1006	2.2h1-G64-L	222	0	45	47	38	0	0	0
01/09/2016	14:56	16:50	ek014	#Insa	jo-99	20	1245	4.2h1-C6	276	0	45	47	38	0	0	0
01/09/2016	15:06	16:47	ek012	#Insa	jo-99	18	2400	2.2h1-G64-L	216	0	45	45	38	0	0	0
01/09/2016	15:18	16:56	ek015	#Insa	jo-99	21	1006	2.2h1-G64-L	222	0	45	47	38	0	0	0

Fig.4 Production Report

Report																																																																																																																																						
#cat1	Soak Clean#1	#cat2	Duff N#2	#cat3	Acid CU#1	#cat4	BrN#2	#cat5	Cr Activator	#cat6	Cr-6																																																																																																																											
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Fig.5 Chemical Maintenance Report